



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.0401
Job Sheet 195563



Part No: 650.0401

Job Qty: 1 pcs

Part Name: Pureair Fairing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 2/1/19

Created By: Int4 Dart

Type: Stock

Description:

Note: DWG REV D Rev.D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	1 pcs	2/1/19	0.00	0.00		Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	1 pcs	2/1/19	0.00	0.00		Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S184197



Part: 650.0401

Job No: 195563

Serial No/Batch: S184197

Revision:

Inspector:

Exp Date:

Instructions:

Date: 05/27/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 6	1 pcs	2/1/19	0.00 0.00	QC 6 - 9	DAS DAS
				QC 6 - 68	40 81
				QC 6 - 61	9-89 9-89
				QC 6 - 40	
140 Packaging 3-1 - Stock - B4B	1 pcs	2/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC FG105
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	1 pcs	2/1/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	DAS 21

JUL 02 2019

JUL 17 2019

Part Op 110 - Purchasing - Issue P/O: _____ Description: 650.0401 Supplier: FDC Certification of Conformity and process
 Descriptions: sheet from FDC is required.

120 - Receive & Inspect for Damage & Mat'l Certs - Ensure Certificate of Conformity & Process Sheet are attached

130 - QC6- All purchased or subcontracted products - Inspect as per Dwg 650.0401 Audit process sheet.

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
650.0401P	AS350 Eaps Fairing Assembly	1 pcs (1 ea)	110-Purchasing	5184190
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	650.0401P	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 5/27/19 8:57 AM Dart.dart.int4



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Tel (613) 632-5200
Fax 613 632-5246

650.0401
Job Sheet 185390



Part No: 650.0401

Job Qty: 1 ea

Part Name: Pureair Fairing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 2/1/19

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG REV D Rev.D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		2/1/19	0.00	0.00	Purchasing		
120	Packaging	1 pcs		2/1/19	0.00	0.00	Packaging2		
130	QC	1 pcs		2/1/19	0.00	0.00	QC6		
140	Packaging	1 pcs		2/1/19	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		2/1/19	0.00	0.00	QC21		

Part Op 110 - Issue P/O: 041170 Description: 650.0401 Supplier: FDC Certification of Conformity and process sheet from FDC Descriptions: is required.

120 - Ensure Certificate of Conformity & Process Sheet are attached

130 - Inspect as per Dwg 650.0401 Audit process sheet.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
650.0401P	AS350 Eaps Fairing Assembly	1 pcs (1 ea)	110-Purchasing	

024 OCT 25 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	650.0401P	1	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/18 1:46 PM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041470**

Supplier: FDC002-VU
FDC Composites Inc.
45 Chemin de L'Aéroport, Local 26
St. Jean Sur Richelieu
QC
J3B 7B5 Canada
Phone: 450-357-1344 Ext 303
Fax: 450-357-1194

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041470

PO Date: 10/25/18

Due Date: 8/30/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: Please note: DELIVERY DATE TO BE ADVISED

Make as per drawing Rev D

E-MAILED
NOV 02 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185388	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	5/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
							1 x	MAY 27 2019					
								MAY 24 2019					
2	185389	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	5/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
							1 x	MAY 27 2019					
								MAY 24 2019					
3	185390	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	5/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
							1 x	MAY 27 2019					
								MAY 24 2019					
4	185391	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	5/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
							1 x	MAY 27 2019					
								MAY 24 2019					
5	185393	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	6/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
6	185394	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	6/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
7	185395	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	6/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00



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PURCHASE ORDER

PO041470

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8	185396	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	6/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
9	185399	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	7/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
10	185400	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	7/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
11	185401	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	7/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
12	185402	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	7/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
13	185403	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	8/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
14	185404	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	8/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
15	185405	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	8/30/19	1 pcs	0 pcs	1 pcs	\$2,270.00/pcs	\$2,270.00
Grand Total:												\$34,050.00	



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PURCHASE ORDER PO041470

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

cd

Plex 11/2/18 1:53 PM dart.lavoie.chantal

FDC Composites inc.

45 chemin de l'Aéroport
Suite 26
Saint-Jean-sur-Richelieu, Québec J3B 7B5
Canada
Tel: (450) 357-1344
Fax: (450) 357-1194

Packing Slip

Packing Slip No.: 10237
Date: 2019-05-23
Page: 1

Sold to:	Ship to:
DAE-USD Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada	DAE-USD Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada
Order No.: 041470 ✓	Sold By:
Shipped By:	Ship Date: 2019-05-23
Tracking No.:	

Item No.	Unit	Description	Quantity
DAE008	Chaque	AS350 EAPS Fairing Assembly PO item: 041470/1 FDC ID: DAE009-101 Lot: 2019-02-06 FDC ID: DAE010-101 Lot: 2019-02-05 FDC ID: DAE011-104 Lot: 2019-02-07	✓ 1
DAE008	Chaque	AS350 EAPS Fairing Assembly PO item: 041470/2 FDC ID: DAE009-103 Lot: 2019-02-12 FDC ID: DAE010-104 Lot: 2019-02-11 FDC ID: DAE011-105 Lot: 2019-02-12	✓ 1
DAE008	Chaque	AS350 EAPS Fairing Assembly PO item: 041470/3 FDC ID: DAE009-102 Lot: 2019-02-07 FDC ID: DAE010-105 Lot: 2019-02-14 FDC ID: DAE011-106 Lot: 2019-02-14	✓ 1
DAE008	Chaque	AS350 EAPS Fairing Assembly PO item: 041470/4 FDC ID: DAE009-104 Lot: 2019-03-11 FDC ID: DAE010-106 Lot: 2019-03-11 FDC ID: DAE011-107 Lot: 2019-03-11	✓ 1
RECEIVED MAY 24 2019 DART AEROSPACE LTD.			
Comment:			



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PN : 650.0412.Rev.D

②

Ejector L/H
SN: DAE011-105
Lot : 2019-02-12

CERTIFICATE OF CONFORMANCE

Customer Name: Dart Aerospace.

Customer P/O Number: 041470 ✓

Revision: NC

PN : 650.0410.Rev.D

②

Eaps Fairing
SN: DAE009-103
Lot : 2019-02-12

PN : 650.0411.Rev.D

②

Ejector R/H
SN: DAE010-104
Lot : 2019-02-11

<u>PO Item</u>	<u>Qty</u>	<u>Part number ID</u>	<u>Description</u>	<u>Dwg number Assy</u>	<u>FDC ID</u>	<u>Lot</u>
1	1 ✓	650.0401 ✓	AS350 Eaps Fairing assembly ✓	650.0400 Rev D	DAE009-101 DAE010-101 DAE011-104	2019-02-06 2019-02-05 2019-02-07
2	1 ✓	650.0401 ✓	AS350 Eaps Fairing assembly ✓	650.0400 Rev D	DAE009-103 DAE010-104 DAE011-105	2019-02-12 2019-02-11 2019-02-12
3	1 ✓	650.0401 ✓	AS350 Eaps Fairing assembly ✓	650.0400 Rev D	DAE009-102 DAE010-105 DAE011-106	2019-02-07 2019-02-14 2019-02-14
4	1 ✓	650.0401 ✓	AS350 Eaps Fairing assembly ✓	650.0400 Rev. D	DAE009-104 DAE010-106 DAE011-107	2019-03-11 2019-03-11 2019-03-13

I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature: Marjorie Geoffrion
Marjorie Geoffrion, Quality Inspector

Date: 2019-05-23